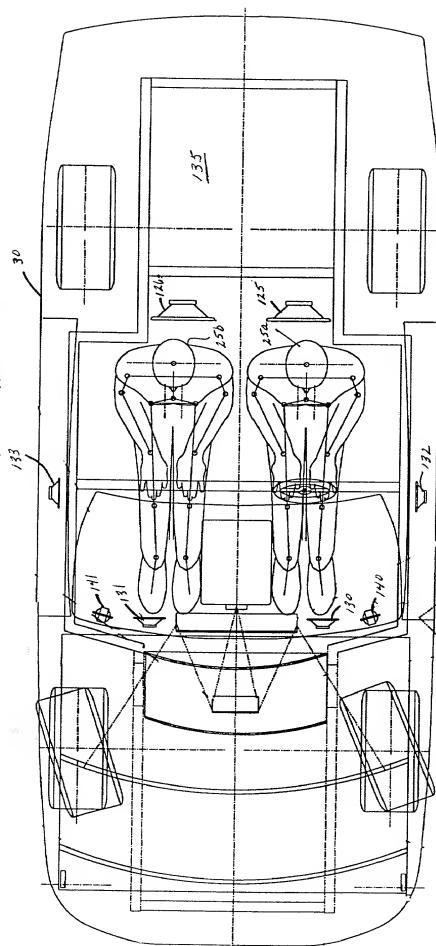
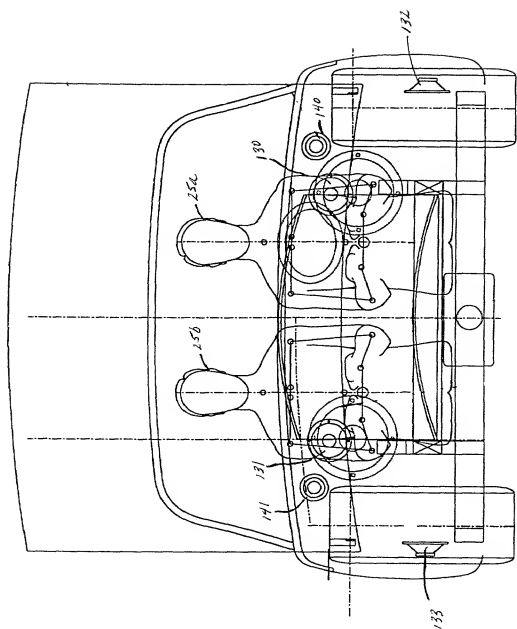


FIG. 2



**FIG. 3**



**FIG. 4**

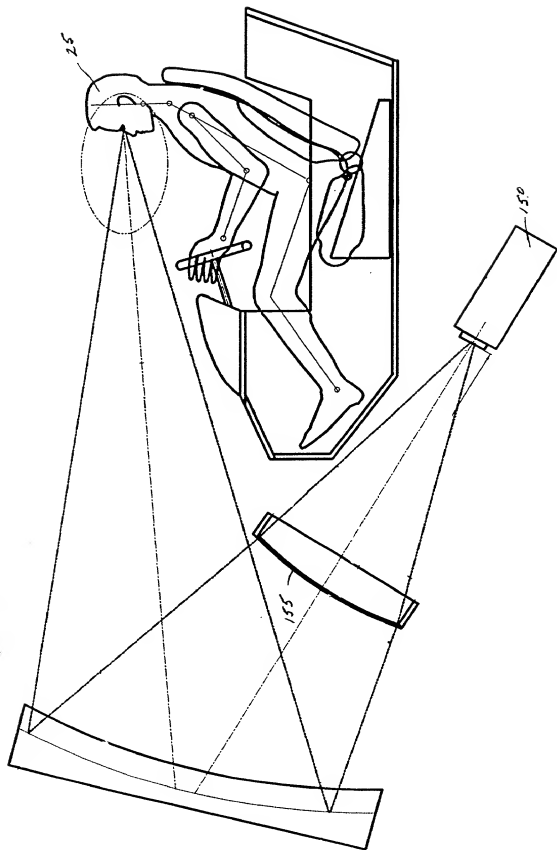


FIG. 5

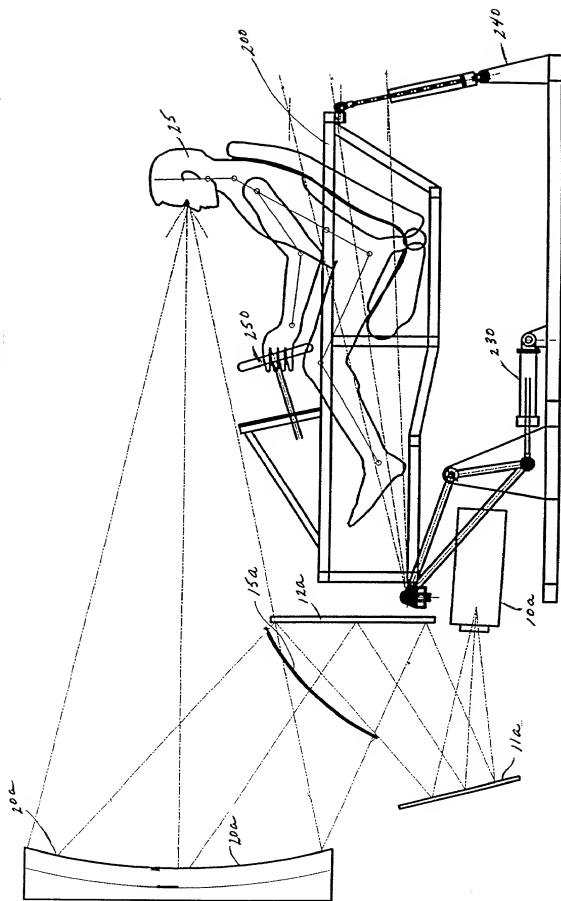


FIG. 6

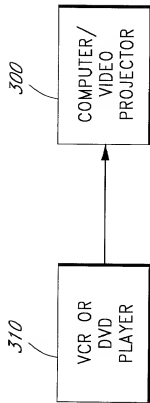


FIG. 7

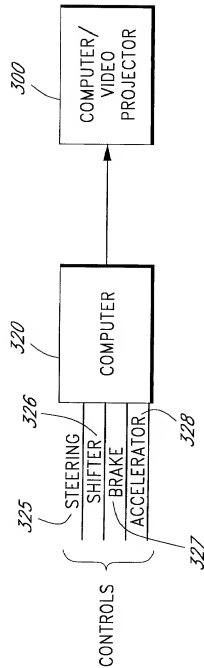


FIG. 8

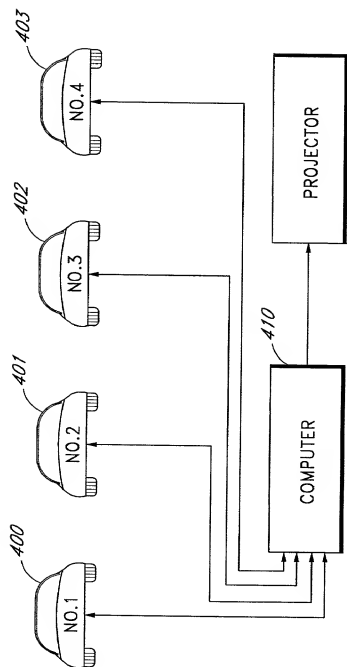


FIG. 9



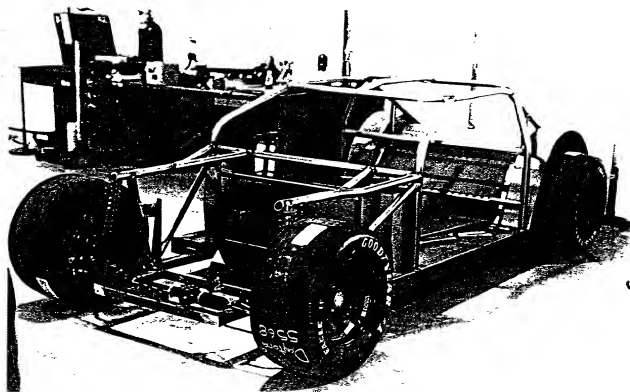
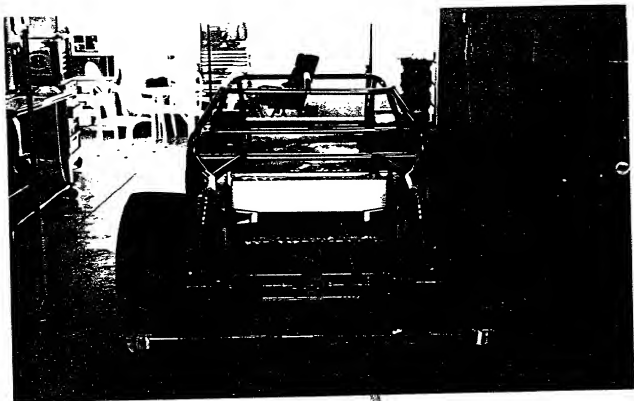
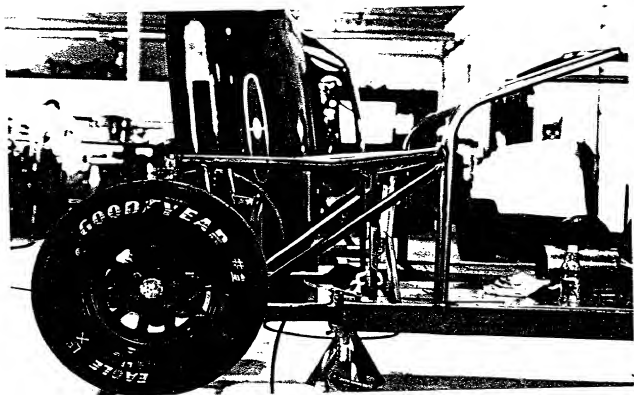


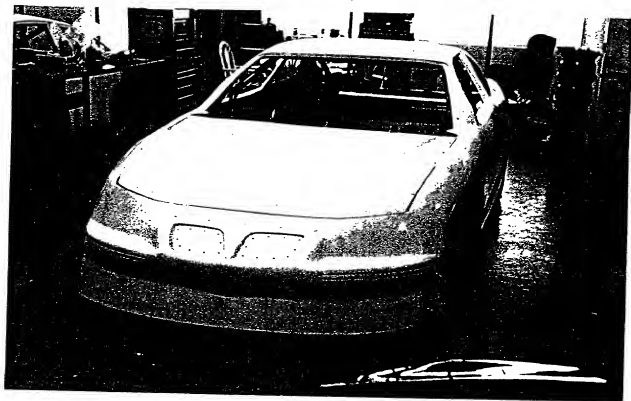
FIG. 10



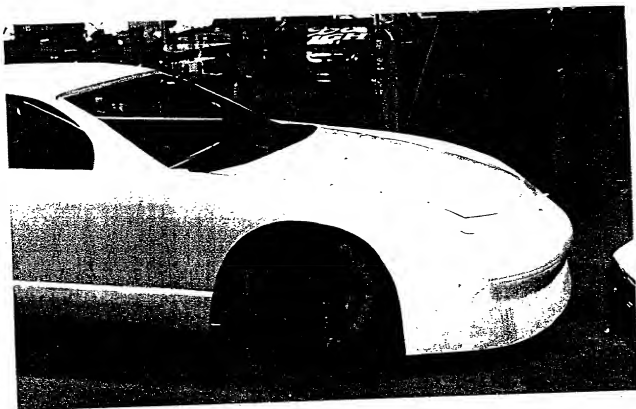
*FIG. 11*



*FIG. 12*



*FIG. 13*

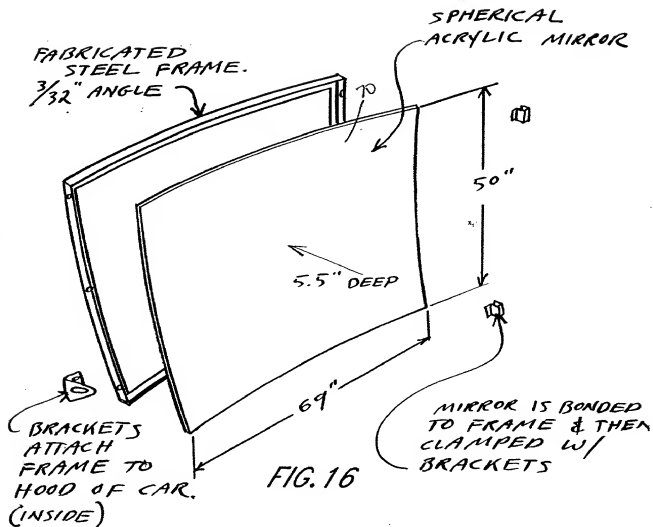


*FIG. 14*

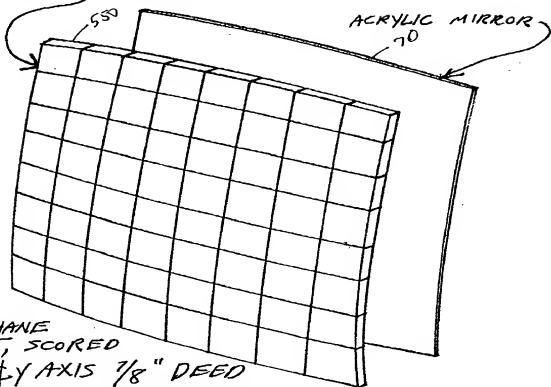
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FIG. 15



URETHANE FOAM  
1" THICK BONDED TO BACK OF MIRROR



1"  
URETHANE  
SHEET, SCORED  
ON X & Y AXIS  $\frac{7}{8}$ " DEED  
 $\frac{7}{8}$ " THICK. SAW CUTS.

TO FORM TO CONTOUR. FIG. 17

BOND TO BACK OF ACRYLIC MIRROR WHILE  
PART IS LAYING OVER FORM.  
MASK OFF MOLD AROUND EDGES TO PRO-  
TECT FROM RESIN.

BOND & LAMINATE WITH 6 LAYERS OF 8 OZ.  
FIBERGLASS CLOTH & RESIN. -  
EPOXY - OR POLYESTER.

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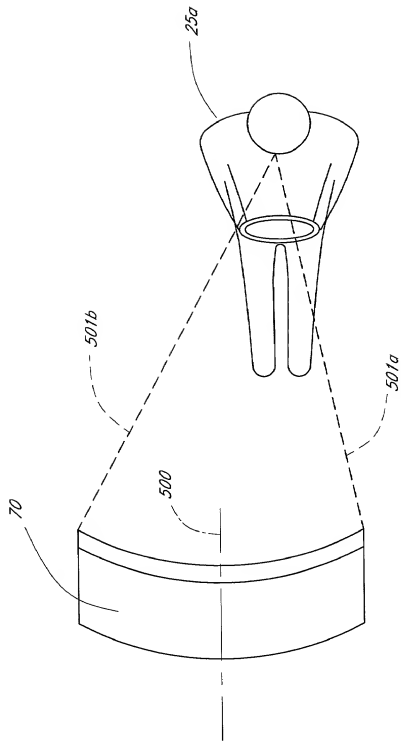


FIG. 18